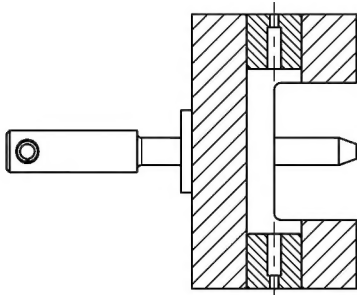
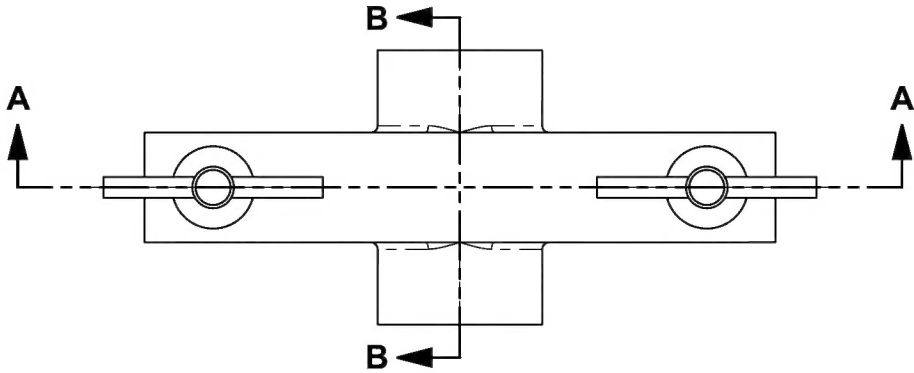
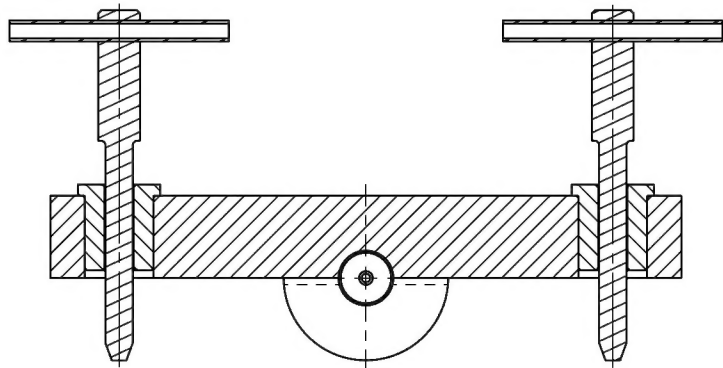


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|-----------------------------|----------------------------------|
| -3 | 1 | RB T103065-3 | SUPPORT |
| -5 | 2 | RB T103065-5 | INSERT |
| -7 | 2 | RB T103065-7 | BUSHING |
| 8 | 2 | CARRLANE#CL-20-JP OR EQUIV. | STEEL JIG PIN 1/4" DIA. X 2" LG. |

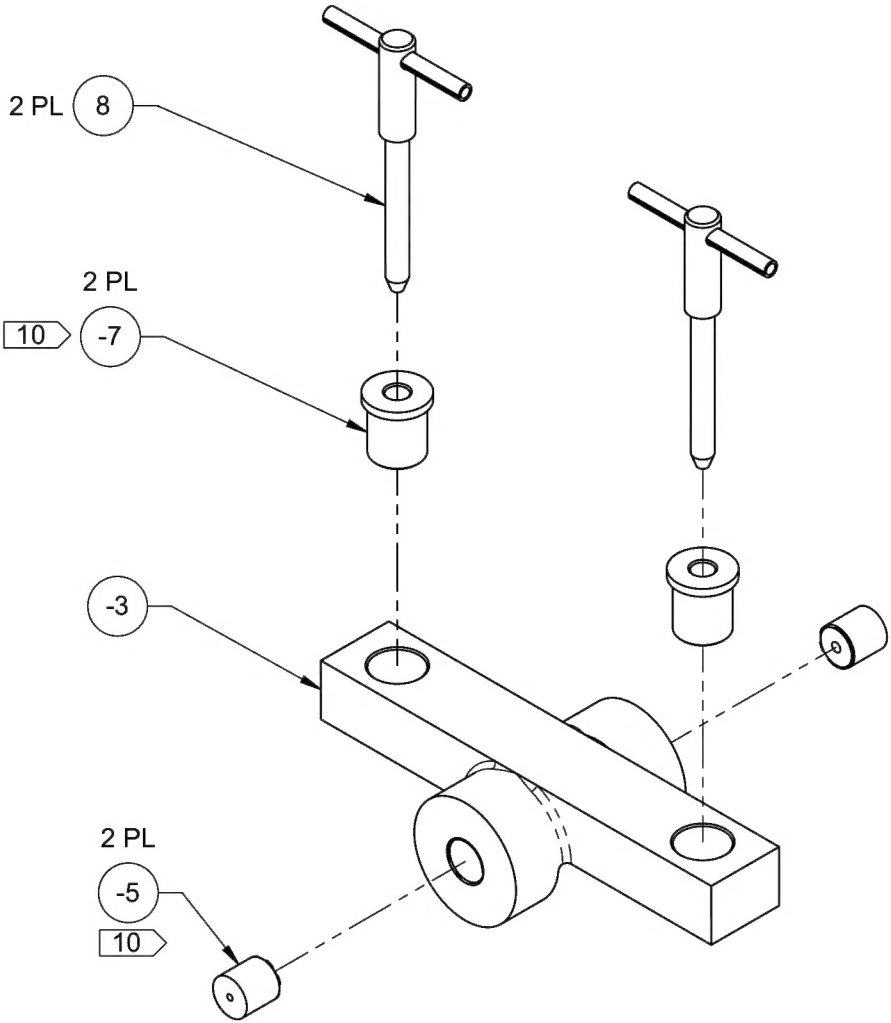


SECTION B-B




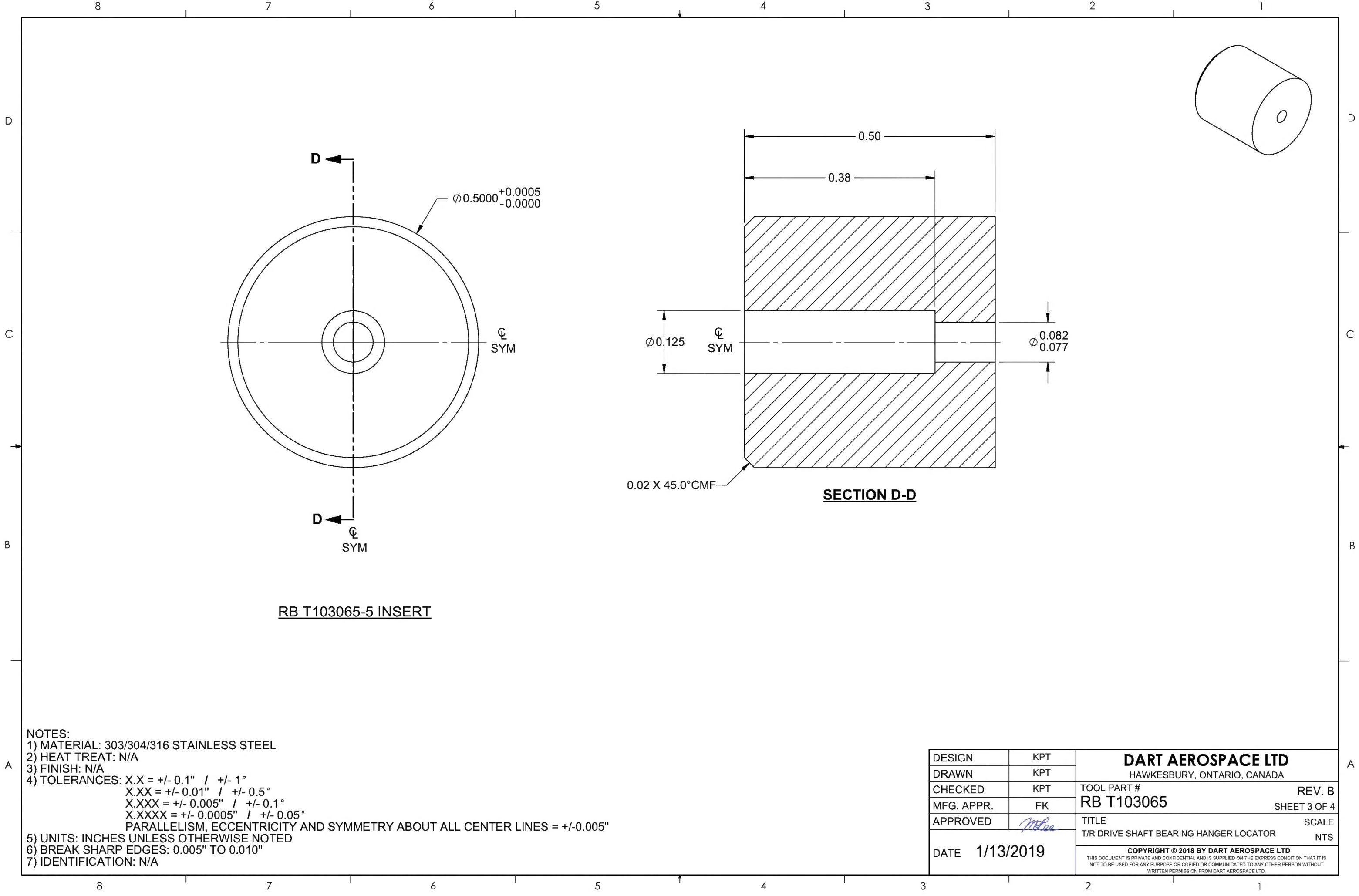
SECTION A-A

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG
 - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS -5 AND -7 WITH ITEM -3 AND REMOVE EXCESS



RB T103065 T/R DRIVE SHAFT BEARING HANGER LOCATOR

| | | | | |
|----------------|--|--|--------------|-----|
| B | -3 MATERIAL WAS 2024-T3 IS 6061-T6 WITH ANODIZE BLACK FINISH. DIM WAS \varnothing 0.5000/0.4888 IS \varnothing 0.5000+0.0000/-0.0005. DIM WAS \varnothing 0.6250/0.6238 IS \varnothing 0.6250+0.0000/-0.0005. ADDED 0.02 X 45.0° CMF 4 PL. | | 19-501 | KPT |
| | -5 MATERIAL WAS 4130 IS 303/304/316. DIM WAS \varnothing 0.5004/0.5002 IS \varnothing 0.5000+0.0005/-0.0000. DIM 0.02 X 45.0° CMF ADDED. | | | |
| | -7 MATERIAL WAS 4130 IS 303/304/316. DIM WAS \varnothing 0.6254/0.6252 IS \varnothing 0.6250+0.0005/-0.0000. DIM 0.02 X 45.0° CMF ADDED. | | | |
| A | New Issue | | N/A | N/A |
| REV. | DESCRIPTION | | ECN # | BY |
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | KPT | | | |
| CHECKED | KPT | TOOL PART # | REV. B | |
| MFG. APPR. | FK | RB T103065 | SHEET 1 OF 4 | |
| APPROVED |  | TITLE | SCALE | |
| DATE 1/13/2019 | | T/R DRIVE SHAFT BEARING HANGER LOCATOR | NTS | |
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NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

| | | | |
|----------------|---------------|---|--------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | KPT | TOOL PART # | REV. B |
| MFG. APPR. | FK | RB T103065 | SHEET 3 OF 4 |
| APPROVED | <i>M. Lee</i> | TITLE | SCALE |
| DATE 1/13/2019 | | T/R DRIVE SHAFT BEARING HANGER LOCATOR | NTS |
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